

**DECLARATION AND POWER OF ATTORNEY**

As a below named inventor, I declare:

that my residence, post office address, and citizenship are as stated below next to my name;

that I believe I am the original, first and sole inventor of the subject matter which is claimed and for which a patent is sought on the invention or design entitled *Process for Extracting and Purifying Naturally Occurring Zeolite*, the specification of which is attached hereto;

that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above;

that I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in 37 C.F.R. § 1.56; and

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

None

I hereby claim the benefit under 35 U.S.C. 119(e) of any U.S. provisional application listed below:

None

I further declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

I hereby appoint:

John P. Pinkerton

Reg. No. 28,746

Robert J. Ward

Reg. No. 38,652

J. Robert Brown

Reg. No. 45,438

all of the firm of Worsham Forsythe Wooldridge LLP, as my attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith, and to file and prosecute any international patent applications filed thereon before any international authorities.

**Send Correspondence To:**

Robert J. Ward  
Worsham Forsythe Wooldridge LLP  
Energy Plaza, 30th Floor  
1601 Bryan Street  
Dallas, Texas 75201-3402  
Telephone: 214.979.3027  
Facsimile: 214.880.0011  
E-mail: rward@worsham.net

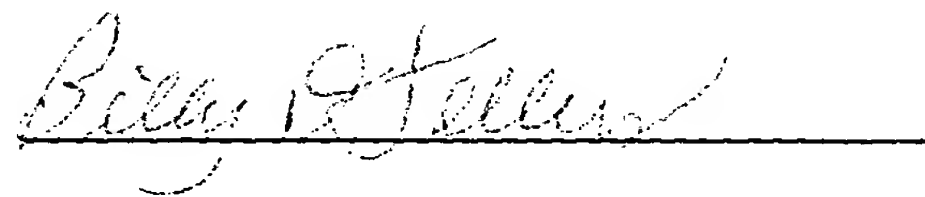
**Direct Telephone Calls To:**

Robert J. Ward  
at 214.979.3027  
Attorney Docket No. TUEC.IP2009

Full Name of the First Inventor:

Billy D. Fellers

Inventor's Signature:



Residential Street Address:

1425 Moody Lane

City, County, State & Zip Code:

Glen Rose, Texas 76043

Citizenship:

United States

Post Office Box Address:

None

Date:

